

The correct selection and use of lashings is an important issue.

Unitex is one of the world's leading brand manufacturers fulfilling this important issue.

Fundamentals:

To the load securing of cargo transport vehicles are a row of EN 12195ff to be applied. Additional applicable in Germany are the VDI guideline 2700ff and accident prevention rules like "Stand der Technik".

The aim of load securing is: to protect the life and health of humans and animals, just as to protect the load for damaging.

The threats for the involved are mentioned in the various appendix of the EN 12195ff, so that an intended use can be guaranteed.

In Part 2 of EN 12195-2 lashing made of fibers (edition December 2000) in Appendix A, the following Hazards listed (summary):

- The load must not slip, roll over or tip over by loading, transporting and unloading due to improper load securing
- . The direct and indirect danger for man and animal must be ruled out.
- Even the secured transportation needs to be guaranteed by the various modes of transport and among the various accelerations.

Vehicles must, taking into account the load distribution and load capacity of the loading area, connection rings, side walls, end walls, etc., absorb the resulting forces (EN 12195-1 under 4 Acceleration).

If the transport vehicle is not in a position to take the required forces, then lashing systems according to EN 12195-2 and 3, and tools for example anti-slip mats (UTX-ARM) are required. The variety of tools today is very large.

Unitex offers his customers not only a large and comprehensive program, but the customers can also qualify through training.





Basic information to load securing:

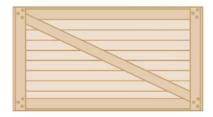
During the transportation process forces put pressure on the load, as well as on the individual load securing. The mass and friction forces needs to be taken into account.

What everyone needs to know:

We make the set with an example:

We are loading a box of 10 t.

Centre of gravity is in the middle and the load is not in risk of tilting



For a concept for load securing certain procedures has to be followed. Unitex would like to introduce an example of 4 stages:

1. stage:

- a) Drivers log in into dispatch department and receive a shipper-briefings
- b) Personal put on personal protective equipment
- c) Make sure the floor of the load area is clean
- d) Make sure intact lashing (web lashing, chain lashing, etc.) and additional tools (anti-slip mats, connecting rings etc.) is ready
- e) Prepare the vehicle body for loading

2. stage:

- a) Talk over the way of loading with the truck driver
- b) Positioning (load dividing)of the load to be discussed with the driver
- c) Under layers of wood to be placed, so that the vehicle will not be damaged by overload.
- d) The way of lashing (closing form, closing force or in a combination) to be discuss with the driver

3. stage:

- a) Safe putting on of the load with a crane or
- b) Taking the load safely in forklift operation
- c) achieve closing form to the front f.e. through vehicle set up, connection rings, under layers of wood or head sling
- d) load may be dropped to anti slip mat





4. stage:

- a) prepare lashings (web lashing, chain ashing, etc.) and additional tools for selected way of lashing and calculation for load securing
- b) decline the load securing by the shipper
- c) the driver is made aware of the fact that the load securing can be inspected along the road
- d) The vehicle structure will be closed if needed

TIP: Unitex offers you the service to introduce load securing in your company.

In the 4 phases following actions are mentioned:

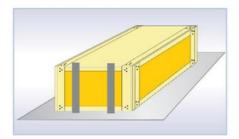
We load the 10t box under the load dividing on the truck.

1. Question we ask ourselves:

Which method of load securing can be used?

We make a split between form fitting and force fitting load securing.

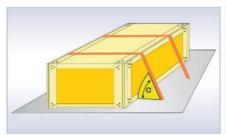
closing form load securing:

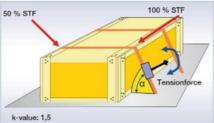


Buttress of the load against connecting rings, front wall, side walls etc. The securing can be made through a direct connection of the load or indirect connection of the load due to direct lashing f.e. diagonal lashing, hypotenuse lashing, circumference lashing and head lashing.

A closing force load securing is always pre-pulling.

closing force load securing:







Over the top lashing is a force fitting load securing. By increasing the contact pressure it prevents the load from shifting. By under laying the anti slip mats the number of lashings can be reduced.

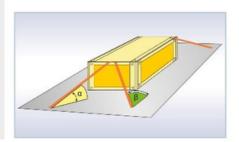
The number of lashing is depending on the mass (m), friction (μ D), lashing angle α (alpha) and the standard tension force (STF) of the lashings.

closing form and closing force load securing can be used in combination.

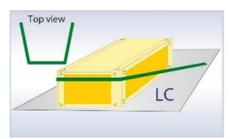




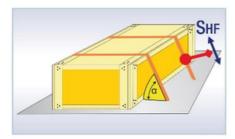
Important hold of the lashing:



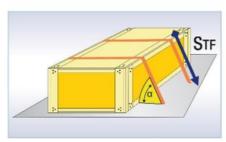
- . LC = Lashing Capacity to lash
- · Lashing Capacity (LC) Lashing force diagonal lashing in straight line. f.e. LC 2000 daN



- . in circumference f.e. LC 4000 daN
- . Use by a head- and side sling



- S_{HF}:
 Standard Hand Force = Regular manual force (50 daN)
- . Tension will be put on the lashing system with this force



- Standard Tension Force pre tension force of the lashing system f.e. from 250 daN up to 550 daN for polyester lashing systems
- . With lashing chain systems from appr.1000 daN up to 2500 daN

TIP: Practical Advice on the use of lashings systems according to EN 12195-2:

In the selection and in the use of lashing systems it is necessary to take in mind the lashing forces, as well as way of use and the way it is working on the load.





2. Question:

How big are the expected forces?

According to EN 12195-1 the following forces contribute to road vehicles. These are calculated with support of the acceleration coefficient.

c = acceleration coefficient

- 0.8 in forward road direction (x)
- 0.5 opposite of the forward road direction (rear direction) (x)
- . 0.5 side ways of the forward road direction by a stable load(y)
- . 0.7 for non-tilt secured cargo (side)
- . 1.0 cz (vertical)

We count with a wooden box:

10t (centre of gravity in the middle and no danger for tilting)

c = acceleration coefficient

. 0.8 in forward road direction 10t x 0.8 = 8t secured forces forwards

. 0.5 oppoPage of the forward road direction (x) $10t \times 0.5 = 5t$ secured forces in rear direction

 0.5 in side way direction (y) $10t \times 0.5 = 5t$ secured forces side ways to the direction

1.0 cz (vertical)

10t x 1.0 = 10t vertical forces (load vehicle floor)

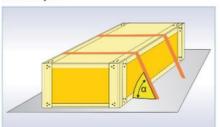
From the practice spoken in metric tons, we need to calculate in forward direction with 8 tons of backup power, in rear and side way direction with 5 tons securing forces.

8 tons = 8000 kg x 9.81 m/s2 = 78,480 N = 7848 daN securing forward road direction5 t = 5000 kg x 9.81 m/s2 = 49,05 N = 4905 daN securing force in rear and side way direction

3. Question:

What must be observed with closing force load securing?

1. Example:



friction between the load and the transport vehicle with wooden floors $\mu D = 0.3$. Lashing angle a: 80°, Stf: 550 daN

Calculating the number of lashings with over the top lashing (EN 12195-1, formula 5):

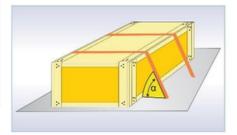
$$n \ge \frac{(C_{x,y} - \mu_D * C_Z) * m * g}{k * \mu_D * Sin(\Omega) * F_T}$$

Results: We obtained a minimum number of lashings = 23 pieces of lashing systems with Ergo ratchet - STF 550 daN Type 50A / 2 🔬



2. Example:

Anti slip mats between the load and transport vehicle with $\mu D=0.6.$ Lashing angle α : 80 °, Stf: 550daN



Calculating the number of lashings by over the top lashing (EN 12195-1, formula 5):

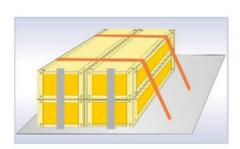
$$n \ge \frac{(C_{x,y} - \mu_D * C_Z) * m * g}{k * \mu_D * sin(\alpha) * F_T}$$

Results:

We obtained a minimum number of lashings =5 pieces of lashing systems with Ergo ratchet - STF 550daN Type 50A / 2 and anti slip mats.

TIP: Due to the use of anti slip mats from Technotex you will get an secured and practical load securing.

3. closing form by two connection rings with a total blocking force of 2000 daN



Example:

Anti slip mats between the load and transport vehicle with $\mu D=0.6.$ Lashing angle α : 80 °, Stf: 550 daN

Calculating the number of lashings by over the top lashing (EN 12195-1, formula 5):

$$n \ge \frac{(C_{x,y} - \mu_D * C_Z) * m * g}{k * \mu_D * sin(\alpha) * F_T}$$

Results

With the blocking force forwards with 2000 daN, we obtain a minimum number of lashing systems= 2 pieces of lashing systems with Ergo ratchet

- STF 550 daN Type 50A/2.und 2 pieces anti slip mats

Caution: The principle: By over the top lashing always use at least 2 lashing systems

Result of the load securing:

Example 2 and 3 can be implemented well in practice with products from Technotex. Still some important indications has to be respected!





25MM LASHINGS WITH RATCHETS

	Туре	1 or 2 part	Lashing capacity	Standard Tension Force ($S_{\rm TF}$) by $S_{\rm HF}$ 50 daN	Nr. of the end- fitting
	25B/1	1- part	800 daN	S _{TF} 240 daN	
r	25B/2	2- parts	400 daN	S _{TF} 120 daN	2, 3, 4, 5, 8, 10

	Туре	1 or 2 part	Lashing capacity	Standard Tension Force (S $_{\rm TF}$) by S $_{\rm HF}$ 50 daN	Nr. of the end- fitting
	25A/1	1- part	1500 daN	S_{TF} 270 daN	
r	25A/2	2-part	750 daN	S _{TF} 135 daN	3, 4, 5, 10





















25MM LASHINGS WITH CAMBUCKLE





















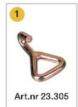
35MM LASHING WITH RATCHETS



	Туре	1 or 2 part	Lashing capacity	Standard Tension Force ($S_{\rm TF}$) by $S_{\rm HF}$ 50 daN	Nr. of the endfitting
	35B/1	1-part	2000 daN	S _{TF} 360 daN	
r	35B/2	2-parts	1000 daN	S _{TF} 180 daN	1, 2, 3, 4, 5*, 10*

	Туре	1 or 2 part	Lashing capacity	Standard Tension Force ($S_{\rm TF}$) by $S_{\rm HF}$ 50 daN	Nr. of the endfitting
	35A/1	1-part	3000 daN	S _{TF} 360 daN	
r	35A/2	2-parts	1500 daN	S _{TF} 180 daN	1, 2, 3, 4, 5*



















35MM LASHINGS WITH CAMBUCKLE











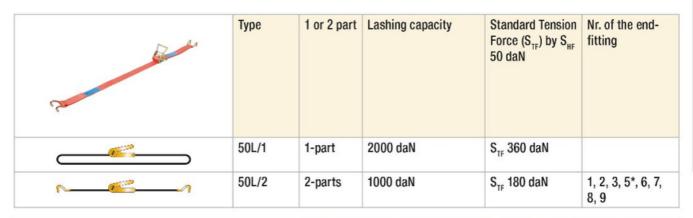


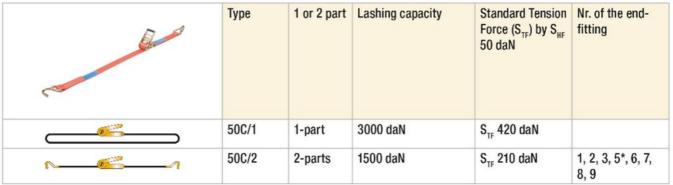


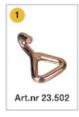




50MM LASHINGS WITH RATCHETS



















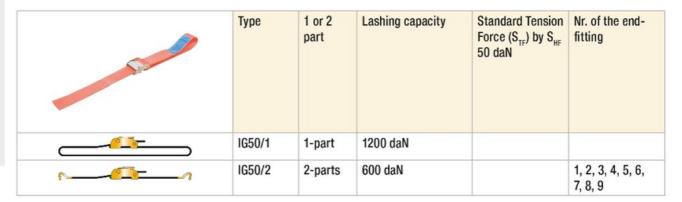








50MM LASHINGS 1-PART WITH CAMBUCKLE

























50mm lashing 2000/4000 daN systems

50MM LASHINGS WITH RATCHETS



	Туре	1 or 2 part	Lashing capacity	Standard Tension Force ($S_{\rm TF}$) by $S_{\rm HF}$ 50 daN	Nr. of the end- fitting
	50BS/1	1-part	4000 daN	S _{TF} 400 daN	
r	50BS/2	2-parts	2000 daN	S _{TF} 200 daN	1, 2, 3, 6, 7, 8, 9

	Туре	1 or 2 part	Lashing capacity	Standard Tension Force (S $_{\rm TF}$) by S $_{\rm HF}$ 50 daN	Nr. of the end- fitting
	50B/1	1-part	4000 daN	S _{TF} 640 daN	
r	50B/2	2-parts	2000 daN	S _{TF} 320 daN	1, 2, 3, 6, 7, 8, 9



























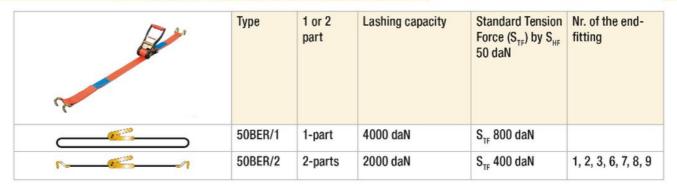
50mm lashing 2000/4000 daN systems



50MM LASHINGS WITH LONG-HANDLE ERGO RATCHETS

	Туре	1 or 2 part	Lashing capacity	Standard Tension Force (S_{TF}) by S_{HF} 50 daN	Nr. of the end- fitting
	50BE/1	1-part	4000 daN	$\rm S_{TF}$ 960 daN	
r_65	50BE/2	2-parts	2000 daN	S _{TF} 480 daN	1, 2, 3, 6, 7, 8, 9

50MM LASHINGS WITH EASY RELEASE RATCHETS























50mm lashing 2500/5000 daN systems

50MM LASHINGS WITH RATCHETS



	Туре	1 or 2 part	Lashing capacity	Standard Tension Force (S_{TF}) by S_{HF} 50 daN	Nr. of the end- fitting
	50AS/1	1-part	5000 daN	S _{TF} 500daN	
r	50AS/2	2-parts	2500 daN	S _{TF} 250 daN	1, 2, 3, 6, 7, 8, 9

	Туре	1 or 2 part	Lashing capacity	Standard Tension Force ($S_{\rm TF}$) by $S_{\rm HF}$ 50 daN	Nr. of the end- fitting
	50A/1	1-part	5000 daN	S _{TF} 700 daN	
n	50A/2	2-parts	2500 daN	S _{TF} 350 daN	1, 2, 3, 6, 7, 8, 9

Tüv approval for lashings with hook No. 2 and 3



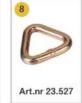














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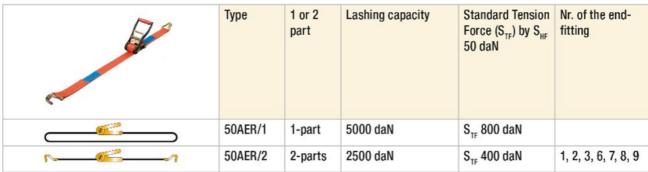
50mm lashing 2500/5000 daN systems

50MM LASHINGS WITH LONG-HANDLE ERGO RATCHETS

	Туре	1 or 2 part	Lashing capacity	Standard Tension Force (S_{TF}) by S_{HF} 50 daN	Nr. of the end- fitting
	50AE/1	1-part	5000 daN	S _{TF} 1100 daN	
r	50AE/2	2-parts	2500 daN	S _{TF} 550 daN	1, 2, 3, 6, 7, 8, 9



50MM LASHINGS WITH EASY RELEASE RATCHETS























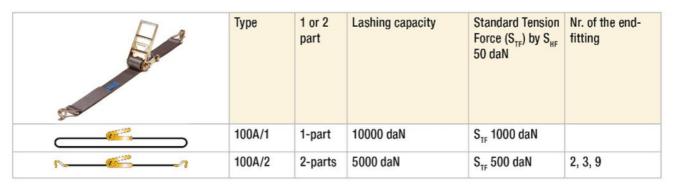
75/100 mm lashing systems

75MM LASHING WITH RATCHET



	Туре	1 or 2 part	Lashing capacity	Standard Tension Force ($S_{\rm TF}$) by $S_{\rm HF}$ 50 daN	Nr. of the end- fitting
	75A/1	1-part	10000 daN	$\rm S_{\rm TF}1000daN$	
N 65 1	75A/2	2-parts	5000 daN	$\rm S_{\rm TF}500daN$	2, 3, 9

100MM LASHING WITH RATCHET













Lashings hooks

LASHING HOOKS (PARTS)



Art.nr 23.207

25mm Double "J" hook for lashing system sb25A and B Maximum LC Capacity 750 daN



Art.nr 23.202

35mm Double "J" hook MBL 3000 kgs for lashing system sb35A and B Maximum LC Capacity 1500 daN



Art.nr 23.532

50mm Double "J" hook MBL 5000 kas for lashing system SB50A and SB50A Maximum LC Capacity 2500 daN



Art.nr 23.540

50mm Double "J" hook with keeper MBL 5000 kgs for lashing system sb50A and B Maximum LC Capacity 2500 daN



Art.nr 23.701

75mm Double "J" hook MBL 10000 kgs for lashing system SB75A Maximum LC Capacity 5000 daN



Art.nr 23.208

25mm U-Hook MBL 1000 kgs for lashing system IG25 and SB25B Maximum LC Capacity 500 daN



Art.nr 23.303

35mm U-hook MBL 3000 kgs for lashing system sb35A and B Maximum LC Capacity 1500 daN



Art.nr 23.506

50mm U-hook MBL 5000 kgs for lashing system sb50A and B Maximum LC Capacity 2500 daN



Art.nr 23.702

75mm U-Hook MBL 10000 kgs for lashing system SB75A Maximum LC Capacity 5000 daN



Art.nr 23.305

35mm single J-hook MBL 3000 kgs for lashing system sb35A and B Maximum LC Capacity 1500 daN



Art.nr 23.502

50mm single J-hook MBL 5000 kgs for lashing system sb35A and B Maximum LC Capacity 2500 daN



Art.nr 23.229

25mm S-hook MBL 680 kgs for lashing system SBIG25 Maximum LC Capacity 340 daN



Art.nr 23.204

25mm S-Hook MBL 1500 kgs for lashing systems SBIG35, SBIG50, SB25A and B Maximum LC capacity 750 daN



Art.nr 23.525

50mm end track spring fitting MBL 1500 kgs for lashing systems SBIG35, SBIG50 SB25A and B SB35B SB50C Maximum LC Capacity 750 daN



Art.nr 23.526

50mm Twisted Snap Hook MBL 5000 kgs for lashing systems SB50A and B Maximum LC capacity 2500 daN



Art.nr 23.505

50mm Flat Snap Hhook MBL 5000 kgs for lashing systems SB50A and B Maximum LC capacity 2500 daN



Art.nr 23.531

50mm Forged Flat Hook MBL 5000 kgs for lashing systems SB50A and B Maximum LC capacity 2500 daN



Art.nr 23.528

50mm Triangel Forged Hook MBL 5000 kgsfor lashing systems SB50A And B Maximum LC capacity 2500 daN



Art.nr 23.704

75mm Triangel Forged Hook MBL 10000 kgs for lashing systems SB75A Maximum LC capacity 5000 daN



Art.nr 23.301

Forged Hook with Keeper MBL 2500 kgs for lashing systems SBIG, SB25 Maximum LC capacity 1250 daN



Art.nr 23.219

25mm D-Ring MBL 800 kgs for lashing systems SBIG25 and B25B Maximum LC capacity 400 daN



Art.nr 23.527

50mm D-Ring MBL 5000 kgs for lashing systems SB50A And B Maximum LC capacity 2500 daN



Art.nr 23.558

50mm Flat D-Ring MBL 5000 kgs for lashing systems SB50A and B Maximum LC capacity 2500 daN







Ratchets

RATCHETS



Art.nr 23.706

75mm Ratchet for system sb75 Maximum LC Capacity 5000 daN



Art.nr 23.509

50mm Ergo-Ratchet for system sb50A and B Maximum LC Capacity 2500 daN



Art.nr 23.513

50mm Easy-Release-Ratchet for system sb50A and B Maximum LC Capacity 2500 daN



Art.nr 23.503

50mm Ratchet for system sb50A and B Maximum LC Capacity 2500 daN



Art.nr 23.507

50mm Short- Ratchet for system sb50A and B Maximum LC Capacity 2500 daN



Art.nr 23.504

50mm Ligth Duty Ratchet for system sb50L Maximum LC Capacity 1000 daN



Art.nr 23.315

35mm Ratchet for system sb35A Maximum LC Capacity 1500 daN



Art.nr 23.314

35mm Ratchet for system sb35B Maximum LC Capacity 1000 daN



Art.nr 23.202

25mm Ratchet for system sb25A Maximum LC Capacity 750 daN



Art.nr 23.316

25mm Stainless steelRatchet for system sb25A Maximum LC Capacity 750 daN



Art.nr 23.201

25mm Ratchet for system sb25B Maximum LC Capacity 400 daN



Art.nr 23.203

25mm Black Ratchet for system sb25B Maximum LC Capacity 400 daN



Art.nr 23.524

50mm Cambuckle for system sbig50 Maximum LC Capacity 600 daN



Art.nr 23.300

35mm Cambuckle for system sbig35 Maximum LC Capacity 250 daN



Art.nr 23.218

25mm Cambuckle for system sbig25 Maximum LC Capacity 125 daN





One Way Lashing

The UNIFIXX One-way lashing systems offers a lashing solution by combining low cost with safe transport.

The UNIFIXX solution is much better than the traditional way of securing loads and over the last decades it has replaced traditional products such as ropes and chains. The UNIFIXX one-way lashing systems are light weight load securing solutions avoiding damage risk on heavy and expensive loads. Our high tenacity products are extremely suitable for securing loads on crates, pallets, in containers, flattracks and on wagons. The UNIFIXX One-way lashing webbing is supplied in combination with buckles and tensioners.

The UNIFIXX One-way lashing systems are approved by the Germanischer Lloyd, one of the toughest appprovals. The allowable working loads vary from 500daN to 4.000 daN with a width variation from 30mm to 50mm. The lashings are produced in-house ensuring a high flexibility regarding individuals wishes. UNIFIXX can be manufactured, personalized and packed to your individual specifications.

Туре	Width (mm)	MBS Lashing (daN)	Packing (plastic bags)	System Strength (daN)- Buckle
W323	32	2300	250 mtr.	4000 - B3030
W435	40	3500	200 mtr.	6000 - B4040
W450	40	5000	200 mtr.	7500 - B4040
W523	50	2300	300 mtr.	3000 - B5020
W550	50	5000	200 mtr.	9000 - B5050
W560	50	6000	150 mtr.	9500 - B5050
W575	50	7500	150 mtr.	10000 - B5050













UR5050





One Way Lashing

USER INSTRUCTIONS UNIFIXX ONE WAY LASHING



Thread one end of the lashing webbing through the middle of the buckle



Make a loop around one end and insert the lashing webbing under the looped end



Lead the end back through the middle of the buckle



Pull the lashing webbing away from the buckle



Repeat step 1 - 4 with the opposite end



Pull tight and allow a min. overlap of 25 cm for tensioner use



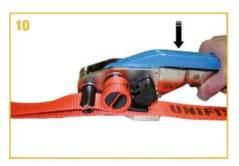
Squeeze the handle of the tensioner and lead the webbing under the break lever



Pull the handle wide open and place the top lashing webbing part through the cutter and tensioner slot



Move the handle up and down to tension the lashing webbing; keep min. 8 cm overlap from the buckle





12 Unitex Group

Squeeze the handle to cut the lashing webbing (10), release the break (11) and remove the tell

TURTLE MAX Timber Lashing System

Professional securing system for timber deck cargo (in compliance with IMO 275E

"Code of Safe Practice for Ships Carrying Timber Deck Cargoes")

Specifications:

Safe working load : 133 kN MBL : 200 kN

Temperature range : of -40°C to +100°C Weight : 10 kg

Webbing : Polyester < 5% elongation,

measured from the pre-tension load

of 27 to 106.4 kN

Width : 100 mm Length : variable

Take up : + 2 m Handling : one man operation

Certificates : Germanischer Lloyd End connectors : hook, shackles or customised

Minimum pre-tension : 2.700 kg Maintenance : very low





The main advantages of Turtle Max timber lashing systems are:

- load restraint using a tensioning device (ratchet)
- effective and safe control of load whilst in transportation
- extremely and efficient tie-down and release of load thus saving time
- no damage to the load being tied down





TURTLE MAX Timber Lashing System

SINGLE AND DOUBLE WINCH ARRANGEMENT.

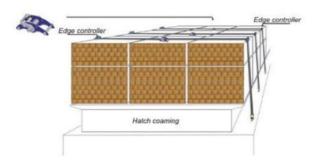
single winch arrangement



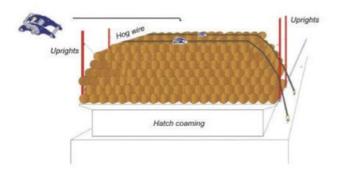
Components of each system

- 1 x Ratchet Winch
- 1 x Web band 100% PES, fixed end / 1 reinforced eye / 1 soft eye
- 1 x Web band 100% PES, loose end / 1 reinforced eye / 1 open end
- 2 x shackles

Lashing arrangement for unitized/packaged timber



Lashing arrangement for logs



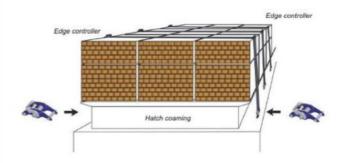
double winch arrangement



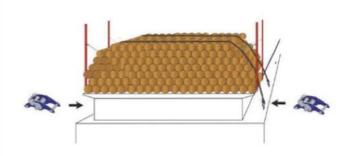
Components of each system

- 2 x Ratchet Winch with 1 steel adapter each
- 1 x Web band 100% PES, loose end, variable length
- 2 x Edge controller (web band protector) Optional

Lashing arrangement for unitized/packaged timber



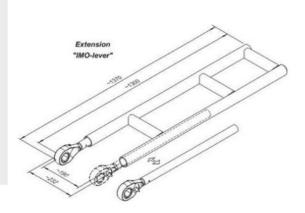
Lashing arrangement for logs







TURTLE MAX Timber Lashing System





Specification Light weight design IMO-lever hot dip galvanized High quality stainless steel ratchet One set consists of two ratchets and one extension Low budget solution for narrow working space is available on request

SPECIFICATIONS TURTLE MAX TIMBER LASHING SYSTEM, SINGLE WINCH ARRANGEMENT

Specification of Item	M.S.L KN	Test Load KN	M.B.L. KN	PCS
Turtle Max Web system TurtleWinch Nrs: 043401 - 043410 2 x Connector bolt and nut, lock and slip device, tensioner	100	95	200	10
Turtle fixed Side strop L=2.00 m PW 100/240 semi Duplex fl.cyc/flcyc 0,35 m 100% Polyester, t = 5 mm	140	95	220	10
Turtle Variable Side strop L=23.00 m PW 100/240 semi Duplex fl.cyc/ficyc 0,35 m 100% Polyester, t = 5 mm	140	95	220	10
Timber Max Lashing Shackle Red-Pin galvanized Pin 25 mm/ Bow 19 mm	140	95	270	20



